



SAFETY DATA SHEET
According to Regulation (EC) No 1907/2006 and 453/2010 (REACH)

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1. IDENTIFICATION OF THE SUBSTANCE AND COMPANY

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| Trademark: | SABIC® FORTIFY™ |
| Product Name: | C1085 |
| Product Description: | Polyolefin elastomer (Ethylene-1-octene copolymer CASRN 26221-73-8) |
| Product Type: | Commercial Product |
| Recommended use: | May be used to produce molded or extruded articles or as a component of other industrial products. |
| Company: | SABIC SALES Europe B.V. or any of its Affiliates Europaboulevard 1, 6135 LD SITTARD P.O. Box 5151, 6130 PD SITTARD The Netherlands |
| Manufacturer: | Korea Nexlene Company 975-1, Sanggae-dong, Nam-gu Ulsan, Korea |
| Emergency Telephone Number: | SITTARD +31 (0)46 476 55 55 (0h - 24h) |
| E-mail: | sds.info@sabic.com |
| Website Address: | www.sabic.com |

6. ACCIDENTAL RELEASE MEASURES

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| Clean up: | Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air. |
| Personal Precautions: | See section 8. If spilled, take caution, as material can cause surfaces to become very slippery. |
| Environmental Precautions: | Do not flush into surface water or sanitary sewer system. Material should not be released into the environment. |

7. HANDLING AND STORAGE

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| Handling: | Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation and dust collection at machinery. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. |
| Storage: | Store in a dry and cool area. Keep away from heat sources and sources of ignition. Keep away from direct sunlight. |

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**SABIC Recommended Exposure Limits have been established for certain chemicals.*

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| Engineering Measures to Reduce Exposure: | In the case of hazardous fumes, wear self-contained breathing apparatus. Wear face-shield and protective suit for abnormal processing problems. Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation at machinery. |
| Hand Protection: | Protective gloves should be worn. (EU: NEN-EN 374). When handling hot material, wear heat-resistant protective gloves that are able to withstand the temperature of molton resin. |
| Eye Protection: | Safety glasses with side-shields. (EU: NEN-EN 165-166). |
| Respiratory Protection: | In the case of hazardous fumes, wear self contained breathing apparatus. In case of insufficient ventilation wear suitable respiratory equipment. (EU: NEN-EN149). |
| Body Protection: | Long sleeved clothing. (EU: NEN-EN 340-369-465). |
| Hygiene Measures: | When using, do not eat, drink or smoke. |

9. PHYSICAL AND CHEMICAL PROPERTIES

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| Physical State: | Solid |
| Appearance: | Pellets |
| Color: | Same as color code |
| Odor: | Characteristic |
| Melting point/range: | 40-85 °C |
| Boiling point/range: | decomposition starting from 300°C |
| Vapor Pressure: | Negligible |
| Density: | 0.85-0.90 g/cm ³ |
| Water Solubility: | Insoluble |
| Evaporation Rate: | Negligible |
| Autoignition Temperature: | 350°C |
| Explosive Limits | |
| VOC content (%): | Negligible |

10. STABILITY AND REACTIVITY

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| Stability: | Stable under ambient conditions. Hazardous polymerization does not occur. |
| Conditions to Avoid: | Avoid temperatures above 300°C. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous. Do not exceed melt temperature recommendations in product literature. Purgings of hot material should be collected in small, flat, thin shapes and quenched with water to allow for rapid cooling. Do not allow product to remain in barrel at elevated temperatures for extended periods of time. |
| Hazardous Decomposition Products: | Process vapors under recommended processing conditions may include trace levels of hydrocarbons, carbon oxides. |

11. TOXICOLOGICAL INFORMATION

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| LD50/oral/rat: | >5000 mg/kg |
| LD50/dermal/rabbit: | >2000 mg/kg |
| Subchronic Toxicity: | No information available |
| Primary Irritation: | Substance does not generally irritate and is only mildly irritating to the skin |
| Remarks: | The toxicological data has been taken from products of similar composition |
| Special Studies: | No Information |

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects: Ecological damages are not known or expected under normal use. Small particles can have an effect on water and soil organisms.

Other information: none.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products: Where possible recycling is preferred to disposal or incineration. Dispose of in accordance with local regulations.

Contaminated Packaging: Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.

EWC waste disposal no: 702 - waste from the manufacture, formulation, supply and use of plastics, synthetic rubber and man-made fibres.

14. TRANSPORT INFORMATION

Transport Classification: Not regulated as hazardous for shipment, unless noted below, under current transportation guidelines.

DOT

ADR/RID/ADN

IMDG

ICAO

IATA-DGR

ANTT 420

15. REGULATORY INFORMATION

Further regulatory information can be requested via your local sales office.

International Inventories:

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| TSCA (USA): | Listed |
| DSL (Canada): | Listed |
| ENCS (Japan): | Listed |
| IECSC (China): | Listed |
| KECL (Korea): | Listed |
| PICCS (Philippines): | Listed |
| AICS (Australia): | Listed |
| NZIoC (New Zealand): | Listed |
| REACH Information: | For this product's REACH related information, please contact sds.info@sabic.com |

Other Inventory Information:

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

HMIS Rating

Health: 1

Flammability: 1

Reactivity: 0

16. OTHER INFORMATION

SABIC and brands marked with TM are trademarks of SABIC or its subsidiaries or affiliates.

SDS Scope:

Europe: Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 453/2010. This document is also applicable in other countries and regions.

Prepared by: Product Stewardship & Toxicology

DISCLAIMER: The information contained in the Safety Data Sheet is at the date of its issuance to the best of our knowledge correct according to the data available to us. The information is meant as a guideline for safe use, handling, disposal, storage and transport of products and does not imply any warranty (not implied nor explicitly) or specification. The Supplier shall to the extent permitted by law not be liable for any error or incorrectness in the information contained in this Safety Data Sheet. The information relates exclusively to the specified products, which may not be suitable for combination with other materials or use in processes other than those specifically described here.

End of Safety Data Sheet